# MAINTENANCE LOG

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See pricing sheet at the end of this section.
All aircraft components are manufactured per request.
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## Dash Assembly

(Pleasure Craft)

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*Dash assemblies and gauge locations are subject to change without notice.*

*Use plainly sheet at the end of this section.*
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See pricing sheet at the end of this section.
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<td>09A-314N</td>
<td>Fan hub nut and bolt (included with assembly)</td>
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**Rudder and Shutter Linkage**

![Diagram of Rudder and Shutter Linkage]

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<td>12-361N</td>
<td>Oar</td>
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<td>12-362N</td>
<td>Drain plug</td>
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<td>Ringe pump (1 on pleasure craft, 2 on rescue)</td>
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<td>Engine blower fan (located in plenum)</td>
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<td>12-365N</td>
<td>Engine blower ducting</td>
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(1) Main Wiring Loom

The Main Wiring Loom contains two primary power cables, seven wires for gauges, and ten miscellaneous wires. When servicing electrical systems, replacement connectors and related components must be replaced with factory components. Failure to do so will void any related warranties.

(2) Secondary Wiring Loom

The Secondary Wiring Loom contains six wires. It runs from the starboard engine compartment wall, through the pierum, and up into the air duct. The secondary loom supplies power to the rear navigation lights and accessories.

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<td>14-420N</td>
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*Writing above the end of this section*
Note: Each stripe part is sold as a set. Each set contains both the right and left sides of each stripe.

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<td>&quot;Hearing Protection Required&quot; decal</td>
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Note: Each stripe part is sold as a set. Each set contains both the right and left sides of each stripe.
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<td>8</td>
<td>20-587-1</td>
<td>Rear tailgate (with bolts)</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>20-588-1</td>
<td>Rear tailgate pin</td>
<td>2</td>
</tr>
<tr>
<td>10</td>
<td>20-599-1</td>
<td>Torsion axle</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>20-590-1</td>
<td>Bearing kit</td>
<td>2</td>
</tr>
<tr>
<td>12</td>
<td>20-591-1</td>
<td>Wheel, spare tire (is the same type)</td>
<td>3</td>
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<tr>
<td>13</td>
<td>20-592-1</td>
<td>Lug nut</td>
<td>8</td>
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<tr>
<td>14</td>
<td>20-593-1</td>
<td>Wiring harness</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>20-594-1</td>
<td>Side marker lights</td>
<td>4</td>
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<tr>
<td>16</td>
<td>20-505-1</td>
<td>Left tail light</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>20-596-1</td>
<td>Right tail light</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>20-597-1</td>
<td>Rear reflector (center)</td>
<td>1</td>
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<tr>
<td>19</td>
<td>20-598-1</td>
<td>Tongue bar with swivel and bolt</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>20-599-1</td>
<td>Pivoting tongue jack (with wheel)</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>20-600-1</td>
<td>Hitch ball receiver (with bolts)</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>20-601-1</td>
<td>Front pivot pin</td>
<td>1</td>
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FASTENERS

NUTS & BOLTS

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>16-440N</td>
<td>4mm x 70mm x 25mm</td>
</tr>
<tr>
<td>16-441N</td>
<td>4mm x 70mm Nylon L/N</td>
</tr>
<tr>
<td>16-442N</td>
<td>5mm STD F/W</td>
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<tr>
<td>16-443N</td>
<td>5mm x 80mm Nylon L/N</td>
</tr>
<tr>
<td>16-444N</td>
<td>5mm x 80mm x 12mm</td>
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<tr>
<td>16-445N</td>
<td>5mm x 80mm x 16mm</td>
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<tr>
<td>16-446N</td>
<td>6mm Standard F/W</td>
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<tr>
<td>16-447N</td>
<td>6mm x 1,0 Nylon L/N</td>
</tr>
<tr>
<td>16-448N</td>
<td>6mm x 1,0 x 16mm</td>
</tr>
<tr>
<td>16-449N</td>
<td>6mm x 1,0 x 20mm</td>
</tr>
<tr>
<td>16-450N</td>
<td>6mm x 1,0 x 30mm</td>
</tr>
<tr>
<td>16-451N</td>
<td>8mm Flat Washers (Stainless Steel)</td>
</tr>
<tr>
<td>16-452N</td>
<td>8mm x 1,25 x 20mm</td>
</tr>
<tr>
<td>16-453N</td>
<td>8mm x 1,25 x 35mm</td>
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<tr>
<td>16-454N</td>
<td>8mm x 1,25 x 50mm</td>
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<tr>
<td>16-455N</td>
<td>8mm x 1,25 Nylon L/N</td>
</tr>
<tr>
<td>16-456N</td>
<td>8mm x 20mm Motor Mount Base</td>
</tr>
<tr>
<td>16-457N</td>
<td>8mm x 30mm Top Fan Assembly</td>
</tr>
<tr>
<td>16-458N</td>
<td>8mm x 10mm x 50mm Cleat Bolt</td>
</tr>
<tr>
<td>16-459N</td>
<td>8mm x 60mm Pulley Bolt</td>
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<tr>
<td>16-460N</td>
<td>10mm x 1,25 x 20mm Rear Motor Mount</td>
</tr>
<tr>
<td>16-461N</td>
<td>10mm x 1,5 Nylon L/N</td>
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<tr>
<td>16-462N</td>
<td>10mm x 20mm 8-8 HHCS Front Motor Mount</td>
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<tr>
<td>16-463N</td>
<td>10mm x 2,00 x 30mm Bottom Fan Assembly</td>
</tr>
<tr>
<td>16-464N</td>
<td>10mm x 1,5 x 70mm Bolt (Drive Shaft)</td>
</tr>
<tr>
<td>16-465N</td>
<td>10mm x 130mm Starter Bolt (Top)</td>
</tr>
<tr>
<td>16-467N</td>
<td>10mm Nut</td>
</tr>
<tr>
<td>16-468N</td>
<td>12mm x 120mm Starter Bolt (Bottom)</td>
</tr>
<tr>
<td>16-469N</td>
<td>12mm Nut</td>
</tr>
</tbody>
</table>
16-470N  3/8x20 Motor Mount Top Bolts (Gold)
16-471N  7/16-14x4" Bolt-Bearing Blocks (Drive Gear)
16-472N  7/16-14 Lock Nut
16-473N  7/16 Flat Washer (Stainless Steel)
16-474N  1/4-20 X 1 3/4"
16-475N  1/4-20 Lock Nut
16-476N  1/2-13 x 2 1/4" Black Anodized Bolt
16-484N  1/4-20 Chrome cap nut

RIVETS

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>16-477N</td>
<td>ASP 46</td>
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<tr>
<td>16-478N</td>
<td>AK44 BS</td>
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<tr>
<td>16-479N</td>
<td>RV6602-6-4</td>
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<tr>
<td>16-480N</td>
<td>RU6602-6-6</td>
</tr>
<tr>
<td>16-481N</td>
<td>RU6602-6-8</td>
</tr>
</tbody>
</table>

WELLNUTS

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>16-482N</td>
<td>5mm x 80mm Metric Wellnus</td>
</tr>
<tr>
<td>16-483N</td>
<td>5mm x 80mm x 20mm Metric Wellnut Screws</td>
</tr>
</tbody>
</table>
Hovercraft Optional Equipment

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>21-620</td>
<td>3 Ft. telescoping paddle</td>
</tr>
<tr>
<td>21-621</td>
<td>3 Ft. rescue hook</td>
</tr>
<tr>
<td>21-622</td>
<td>Accessory plug</td>
</tr>
<tr>
<td>21-623</td>
<td>Accessory bar (per application)</td>
</tr>
<tr>
<td>21-624</td>
<td>Anchor with 50 ft. rope</td>
</tr>
<tr>
<td>21-625</td>
<td>Assorted repair items (metric nuts &amp; bolts, etc.)</td>
</tr>
<tr>
<td>21-626</td>
<td>CB Radio</td>
</tr>
<tr>
<td>21-627</td>
<td>Cigarette lighter</td>
</tr>
<tr>
<td>21-628</td>
<td>Club seating</td>
</tr>
<tr>
<td>21-629</td>
<td>Courtesy map lights</td>
</tr>
<tr>
<td>21-630</td>
<td>Customized lighting</td>
</tr>
<tr>
<td>21-631</td>
<td>Driver's seat back pad</td>
</tr>
<tr>
<td>21-632</td>
<td>Dual batteries</td>
</tr>
<tr>
<td>21-633</td>
<td>External jumper leads</td>
</tr>
<tr>
<td>21-634</td>
<td>Global positioning system (GPS)</td>
</tr>
<tr>
<td>21-635</td>
<td>Halon system</td>
</tr>
<tr>
<td>21-636</td>
<td>Hand-held spotlight</td>
</tr>
<tr>
<td>21-637</td>
<td>Heavy duty skirts</td>
</tr>
<tr>
<td>21-638</td>
<td>Hot grips</td>
</tr>
<tr>
<td>21-639</td>
<td>Hover cover</td>
</tr>
<tr>
<td>21-640</td>
<td>Leg straps for stretchers</td>
</tr>
<tr>
<td>21-641</td>
<td>Rapid deployment trailer</td>
</tr>
<tr>
<td>21-642</td>
<td>Side ropes</td>
</tr>
<tr>
<td>21-643</td>
<td>Skirt repair kit</td>
</tr>
<tr>
<td>21-644</td>
<td>Stretcher racks</td>
</tr>
<tr>
<td>21-645</td>
<td>Stripes - custom</td>
</tr>
<tr>
<td>21-646</td>
<td>Tongue jack with wheel</td>
</tr>
<tr>
<td>21-647</td>
<td>VHF Radio</td>
</tr>
</tbody>
</table>

Note: Options and pricing are subject to change without notice.
Suggested In-Flight Tool Kit

- Straight head screwdriver
- Phillips head screwdriver
- Small adjustable wrench
- Spark plug wrench
- Side cutter
- Needle nose pliers
- Utility knife
- Medium vice grip
- Small flashlight
- Small channel lock pliers
- Waterproof bag for tools (To be kept on the craft)

All of the tools listed above should be kept in the craft at all times.

Additional suggested tools and parts (To be kept in the tow vehicle for field repairs):

- Rechargeable drill
- Basic drill set (13/64" will drill out all rivets)
- Hammer
- Metric allen wrench set
- 3/8" ratchet
- 3/8" drive metric socket set
- Hand rivet gun

Suggested In-Flight Spare Parts

2) "A" Skirts
1) "B" Skirt
1) Skirt repair kit (25 Tie wraps, 10 Skirt clips, 10 P-Clips)(Part No. 17-534N)
15) 6-8 Rivets
1) Anchor, with 25' anchor/tow rope
5) Cotter pins
5) Wellnuts and screws
4) Spark plugs
1) Kit of assorted repair items (Metric screws and bolts, small and large hose clamps, fan guard bungees, cotter pins, fan guard holders, and wire quick disconnects)(Part No. 17-515N)

Note: P-Clips and tie wraps are special ordered by the factory for a specific tensile strength. Non-factory replacements can cause serious damage to the skirt system.
ORDERING INFORMATION

CRAFT IDENTIFICATION

To help speed the purchase of replacement parts, and so we can better serve you, please write down your hovercraft's identification number and engine number in the spaces provided. The hovercraft identification number is located under the rear seat, next to the engine compartment air intake grids. The engine number is located beneath the forward set of spark plugs, on a red and silver plate.

Hovercraft I.D. Number: HCA16ORC920003

Engine Number: ____________________________

PAYMENT METHODS

We accept Checks, Money Orders, and Cashier's Checks. For your convenience, we can set up COD Accounts and Open Accounts.

WHEN ORDERING

Please give the correct part number, description of part, and the quantity required. When ordering by mail or fax, please use the order form enclosed in your owner's manual whenever possible. Please print clearly to avoid errors or unnecessary delays.

ORDER CHARGE

- COD Customers add $4.00 COD charge.
- Cash orders must be accompanied by 100% deposit.
- Open accounts require deposit on orders over $250, with net due upon receipt.

PRICES

Prices are subject to change without notice.
SUBSTITUTION OF PARTS

We reserve the right to substitute parts of similar nature and quality.

RETURN POLICY

Returns will not be accepted after 90 days. Any return must be in new, salable condition. Parts which have been drilled, cut, welded, painted, or modified in any way cannot be returned. Non-salable items will be returned to the customer.

RETURN PROCEDURE

Returned parts must have prior approval. When shipping the part, you must include the Return Merchandise Authorization and the original packing slip, or a first-generation copy. Returned merchandise will carry a 10% restocking charge.

SHIPPING

Parts are shipped by UPS or by the U.S. Postal Service, the selection being dependent on current rates and the nature of your order. Larger items must be shipped by Truck Common Carrier. Engines can be sent via truck common carrier. Add 15% to your order to cover Shipping Charges.

SALES TAX

Applicable sales tax will be applied according to your State’s requirements. Wisconsin Residents add 5% sales tax.

We thank you for your order. Please call us if you have a question.

Hovercraft America
(414) 253-9979
ORDER FORM

Sold To: ___________________________  Ship To: ___________________________
______________________________  ________________________________
______________________________  ________________________________
( ) -- ( ) --

Date: ___________________________  Via:    Ground  Air
By:    UPS  U.S. Mail

<table>
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<th>Qty.</th>
<th>Name of Part</th>
<th>Unit Price</th>
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</table>

Shipping Charge does not include Engines, Engine Frames, Fiberglass Parts, or Air Service. Please call for prices.

Hovercraft America, Inc.
N114 W18605 Clinton Dr.
Germantown, WI 53022-9903
(414) 253-9979

Rush Charge Add $10.00:
Shipping:
C.O.D. Fee:

Subtotal:
Sales Tax if Applicable:
Total Due:

You may also order by phone using a Visa or Master Card

WWW.Hovercraft Depot.com
ORDER FORM

Sold To: ____________________________  Ship To: ____________________________

______________________________  ________________________________

______________________________  ________________________________

( ) --  ( ) --

Date: ____________________________

Via: __ Ground  __ Air

By: __ UPS  __ U.S. Mail

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<th>Part No.</th>
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Hovercraft America, Inc.
N114 W18605 Clinton Dr.
Germantown, WI 53022-9903
(414) 253-9979

Subtotal: Sales Tax if Applicable:

Total Due:

You may also order by phone using a Visa or Master Card

WWW.Hovercraft Depot.com
About The Hoverclub of America, Inc.

While hovercraft might seem novel or even strange to many people, to those who know of them and their capabilities there is a fascination that is obsessive to most. This is what the Hoverclub of America, Inc. is all about. The Hoverclub of America, Inc. consists of enthusiasts whose passion is hovercraft; cruising them, racing them, building them. We are a non profit organization founded in 1974. The Club provides a forum for the exchange of ideas and a focal point for research and development. Our membership is Worldwide including Canada, England, the Netherlands, Australia, Japan and Africa.

In order to serve our members varying interests we publish an informative, bimonthly newsletter, HOVERNEWS. It covers the world of sport sized hovercraft in detail. Our scope also covers the beach storming military giants as well as the commercial craft, but our members are primarily backyard builders and sports minded individuals. Members can write in and share experiences or technical information. HOVERNEWS provides the network to link up with others in the world who share the same interests.

The Hoverclub of America, Inc. holds an annual HOVERALLY, this is our national championship rally, as well as others for racing, cruising, rides and social gatherings. Rallys are a great place to meet other members and to share ideas and tell tall tales. There is an award every year at the National HOVERALLY for the best Homebuilt and/or the craft showing the most Technical Innovation. The National HOVERALLY is just one of the annual events sponsored by the Hoverclub. There is always a wide range of talent on display at any Club event. Racers will be competing for the National Championship. Some of these high power machines can reach speeds approaching 100 mph. For the younger members and those young at heart there is a model competition from rubber band free flight to radio controlled. The next step up is a human powered event where lift and thrust must be supplied by the drivers muscle alone. Each year our National HOVERALLY is the largest gathering of hovercraft in the US.

Drivers and builders are proud of their machines and eager to show off their capabilities, so demonstrations and rides are a big part of any event. Cruising is very popular in the Club and there is plenty of opportunity for that
at any Club gathering. The rallies, races, and cruises are great places for anyone interested to gain first-hand experience. Ideas and information are swapped in lively discussions, parts and supplies are bought, sold and traded and new friends are made.

The Hoverclub of America, Inc. is involved in education. High Schools and Universities nationwide have explored the science and engineering aspects of the hovercraft. Shop classes can build a functional hovercraft quickly and economically all while getting hands on experience with aerodynamics, hydrodynamics, lubrication, momentum, woodworking, plastics, and more. Due to it’s relatively simple construction combined with advanced technology the hovercraft is a wonderful teaching tool. A human powered hovercraft built by students in Virginia is currently on display in the Smithsonian Institute.

The Hoverclub of America, Inc. is a member of the World Hovercraft Federation and shares information on a worldwide network of clubs full of hovercraft enthusiasts. World Championship races are held every other year in a different country and Hoverclub members can compete in international events. In 1989 we hosted the World Championships in Troy, Ohio. In 1991 the World Championships were held in England. The ’93 World Championships are scheduled in France.

Membership in the Hoverclub doesn’t cost much compared to how it can pay off in information and access on technical matters, R&D, resources and more. The homebuilder can save hundreds of hours and dollars by using the resources of the Club and finding the right materials and building a craft that will fly right, the first time. If you fly a factory craft the club can help with operating safety techniques, tune up tips and sources of new and used parts to keep your craft up and running. Commercial craft operators can save operating costs and prevent down time by keeping up with new technology in the industry and networking with other commercial operators. Safety and rescue teams can learn proper care and special techniques peculiar to hovercraft that can keep that craft operational for hundreds of hours. Manufacturers, consultants, model builders, racers, inventors, toddlers, teens to senior citizens all participate in the Hoverclub of America, Inc.
MEMBERSHIP APPLICATION

Check One: _ New _ Renewal

Mail To: Hoverclub of America, Inc.
P.O. Box 908
Foley, AL 36536-0908
Ph/Fax 205-943-3279

Name ____________________________ Member # ____________
Company
Street
City ____________________________ State ____________ Zip ________
Country ____________ Phone ____________
Signature ____________ Date ____________

Please find enclosed:
Membership dues for one year $25.00
-- or --
Family Membership for one year $35.00


Total - Check or US bank or postal money order, or now charge with Visa or Mastercard. $ ________

U.S. Funds

Visa / Mastercard Info:

Check One
_____ Visa or _____ Mastercard Total $ ________
Card # ____________________________
Expiration Date: ____________________________
Signature: ____________________________

MEMBERSHIP APPLICATION

Check One: _ New _ Renewal

Mail To: Hoverclub of America, Inc.
P.O. Box 908
Foley, AL 36536-0908
Ph/Fax 205-943-3279

Name ____________________________ Member # ____________
Company
Street
City ____________________________ State ____________ Zip ________
Country ____________ Phone ____________
Signature ____________ Date ____________

Please find enclosed:
Membership dues for one year $25.00
-- or --
Family Membership for one year $35.00


Total - Check or US bank or postal money order, or now charge with Visa or Mastercard. $ ________

U.S. Funds

Visa / Mastercard Info:

Check One
_____ Visa or _____ Mastercard Total $ ________
Card # ____________________________
Expiration Date: ____________________________
Signature: ____________________________

WWW.Hovercraft Depot.com